Solvent Cleaning C28/15 & C28/15 HT

Product Group
Cleaning solvents.

Characteristics
Solvent Cleaning C 28/15 is a cleaning solvent for metal degreasing, removal of paint remover residues and final cleaning prior to paint application.
- Compatible with nitro-cellulose, acrylic, alkyd, epoxy and polyurethane coatings.
- Leaves no residues after evaporation.
- Suitable for cleaning of brushes and spray equipment.
- Fast evaporating.

Specifications
<table>
<thead>
<tr>
<th>Qualified Product List</th>
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<tbody>
<tr>
<td>BAe Regional Aircraft</td>
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<tr>
<td>AVP 2-024</td>
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<tr>
<td>Saab</td>
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<td>STD 176714</td>
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</tbody>
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Please note that C28/15 HT is not qualified according to above mentioned specs.

For most recent up-date or missing specifications please check the qualified product list (QPL) on www.akzonobel.com/aerospace

Components
Solvent cleaning C28/15
Solvent cleaning C28/15 HT (long wet time for large areas and high temperatures)

Instruction for Use
- Rub the surface thoroughly with clean cloths soaked with Solvent Cleaning C 28/15 and wipe off with clean dry cloths.
- Do not allow the surface to dry, contamination can be spread.
- The degreased surface should not be touched to avoid contamination prior to paint application
- Remove paint residues with a brush, do not immerse spray guns in Solvent Cleaning C 28/15 as this may effect non-metallic part
- Immerse the brushes in a tray with Cleaning Solvent C 28/15. After some minutes the paint can be removed from the brush.
- The brushes should not be left in the tray too long, as this may influence the elasticity of the hairs
Solvent Cleaning C28/15 & C28/15 HT

Note

Solvent Cleaning C 28/15 does not affect usual metals such as iron, steel, aluminium and magnesium alloys, copper, zinc etc.

Important: Do not use on acrylic windows

Physical Properties

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<tr>
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<th>Solvent Cleaning C 28/15</th>
<th>Solvent Cleaning C 28/15 HT</th>
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<tbody>
<tr>
<td>Flash-point</td>
<td>&lt;21ºC / 70ºF</td>
<td>&lt;21ºC / 70ºF</td>
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Storage

Store the product dry and at a temperature between 5 and 25ºC / 41 and 77ºF. Stored in the original unopened containers.

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<tr>
<td>Storage</td>
<td>36 months</td>
<td>36 months</td>
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Safety Precautions

Comply with all local safety, disposal and transportation regulations. Check the Material Safety Data Sheet (MSDS) and label of the individual products carefully before using the products. The MSDS’s are available on request.

Issue date: March 2015 (supersedes April 2010) - FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advice given is subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user’s responsibility to verify that this data sheet is current prior to using the product.

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