

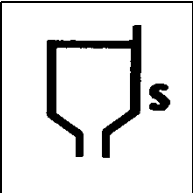
Base:
473-13
100 parts



Curing Solution:
C-31
7.1 parts



Thinner:
TL-29
25% of Volume



At 75-80°F:
(24-27°C)

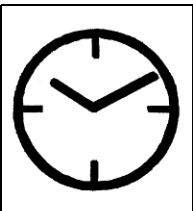
Mix Viscosity:
Pot life:
Induction Time:

20-23 seconds #2 Zahn
1 Hours
None



Coats needed:
Dry film thickness:

Spray or brush multiple wet coats to recommended dry film thickness
10 – 20 mils (250 – 500 µm microns)



At 75 to 80°F & 50% RH

Dry to touch:
Dry to recoat:
Dry hard:
Clean Up:

2.5 Hours
5 Hours
24 Hours
Use a VOC Compliant Solvent Blend



<u>Type equipment</u>	<u>Tip Size</u>
Conventional spray gun	1.2-1.4 mm
HVLP	1.2-1.4 mm
Low Pres. Electrostatic	1.2-1.5mm
Air Assisted Electrostatic	.023-.028 mm

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.