

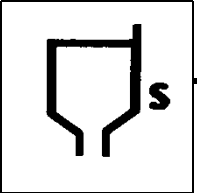
Base:
64C1-2-A
100 parts



Curing Solution:
SC-100-A
2.20 parts



Thinner:
SCR-100
2.20 parts



At 77°F (25°C):

Pot life: 2 – 4 Hours
Induction Time: None

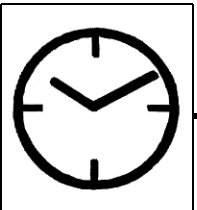


Coats needed:

Apply the coating in a wet, continuous spray pattern with sufficient overlap to prevent dry spraying. Generally a dry film thickness of 15 to 20 mils may be achieved per coat.

Dry film thickness:

125 – 250 mils (0.125 – 0.25 inch)



At 75 to 80°F & 50% RH

The insulative coating will cure to a 40 durometer hardness (Shore A) in 24 hours at 80°-90°F (27°-32°C). The cure may be accelerated by drying for 8-12 hours at 90°F (32°C) followed by 6 hours at 140°-160°F (60°-71°C). Other time/temperature combinations may be used.

Clean Up: MEK



Type equipment

See Technical Data Sheet